



January 2015– LEED PERCENTAGES

Recovery & Recycling

Dem-Con Recovery & Recycling is primarily dedicated to the recovery of construction and demolition debris. A mechanized sorting system was installed in this facility in 2008. Both mechanical and manual separation techniques are used that result in high quality materials being sent to end markets. The equipment allows for six different materials to be sorted during the process with a maximum of 16 line workers recovering ferrous and nonferrous metals, aggregate, cardboard, wood and ADC. Nearly 10,000 sq. ft. is dedicated to deliver fuel to the waste to energy market including facilities in Mankato and Redwing. The company continues to explore opportunities and markets for additional recovery opportunities.

Shingle Processing

Dem-Con has been an industry leader in the field of tear-off shingle processing. Not only does this process conserve landfill space, but it also reduces the dependence on virgin oil currently used to manufacture hot mix asphalt. Dem-Con has worked with the Minnesota Pollution Control Agency, MnDOT, the hot mix asphalt industry and equipment manufacturers to further develop this market and the recycled material into a viable product. The company is committed to meet the strict quality demands for this recovered product used in hot mix asphalt production in the Midwest region. Not only does Dem-Con produce this material locally, but offsite mobile grinding services are also provided throughout the United States upon request. Please contact us for further information or to request a custom grinding quotation.

Recovered materials are delivered to the following facilities:

LDI Fibers
13500 Liberty Lane
Becker, MN 55308

Commercial Asphalt
12355 Chestnut Blvd.
Jackson Twp., MN 55379

Dem-Con Green Fuels, LLC
13020 Dem-Con Drive
Shakopee, MN 55379

Bay Side Recycling Group
220 South 39 Ave West
Duluth, MN 55816

New Ulm Steel & Recycling
218 19th St S
New Ulm, MN 56073

Final Grade
3441 Bluff Drive
Jordan, MN 55352

Northern Metal
1803 North 2nd St.
Minneapolis, MN 55411

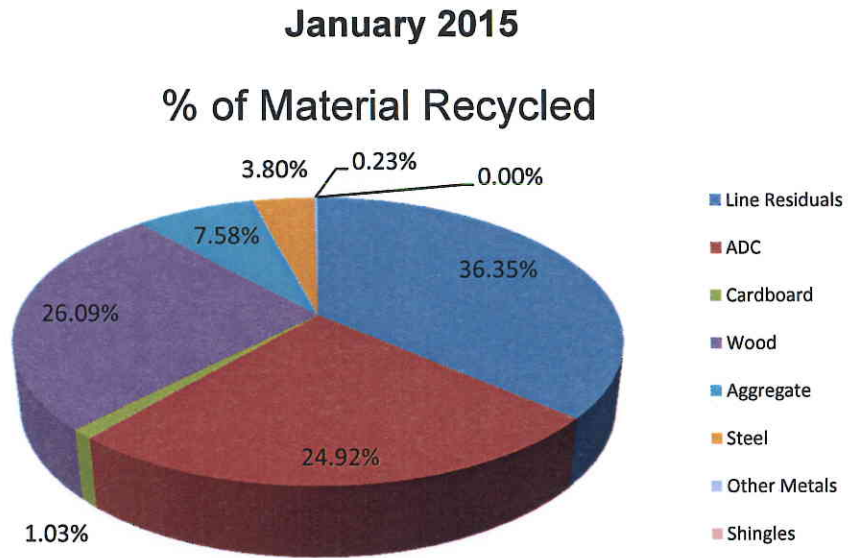
Alliance Steel
115 31st Ave N
Minneapolis, MN 55411

Shine Bros. Corp.
225 10th Ave. SE
Spence, IA 51301





| Material | % |
|------------------------|---------------|
| Line Residuals | 36.35% |
| ADC | 24.92% |
| Cardboard | 1.03% |
| Wood | 26.09% |
| Aggregate | 7.58% |
| Steel | 3.80% |
| Other Metals | 0.23% |
| Shingles | 0.00% |
| Total Recovered | 63.65% |



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